



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2596
Job Sheet 169852



Part No: D2596

Job Qty: 16 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/18

Job Tracking No:

Due Date: 1/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Skid tubes		
100	Skid tubes	16 pcs	1/11/18	1/11/18	0.00	8.51	Skid tubes		
110	HandFinish	16 pcs	1/12/18	1/12/18	0.00	4.20	HandFinish1		
120	QC	16 pcs	1/12/18	1/12/18	0.00	0.00	QC5		
130	Packaging	16 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3		
140	QC21-SA	16 Ea	1/12/18	1/12/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2500-3-100 5036056	16	4	0	0

Part Specifications

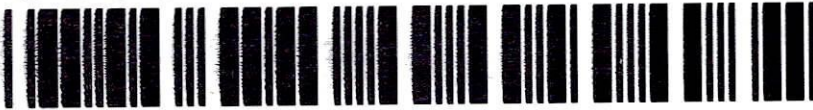
Specifications could not be found.

Plex 1/2/18 7:37 AM Dart.lajeunesse.marie

DART
AEROSPACE
S036656

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Web, 205 Skidtube

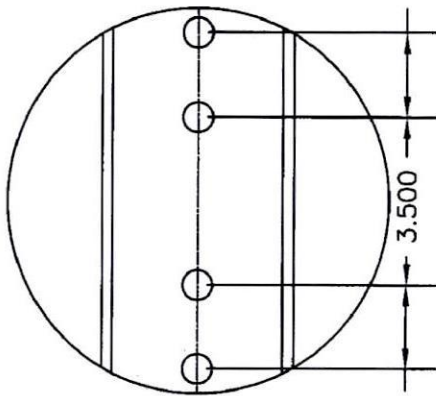
PART NO: D2596
Original Serial #: S036656
Revision:
Operation: Start up Operation
Change No:

01/29/18

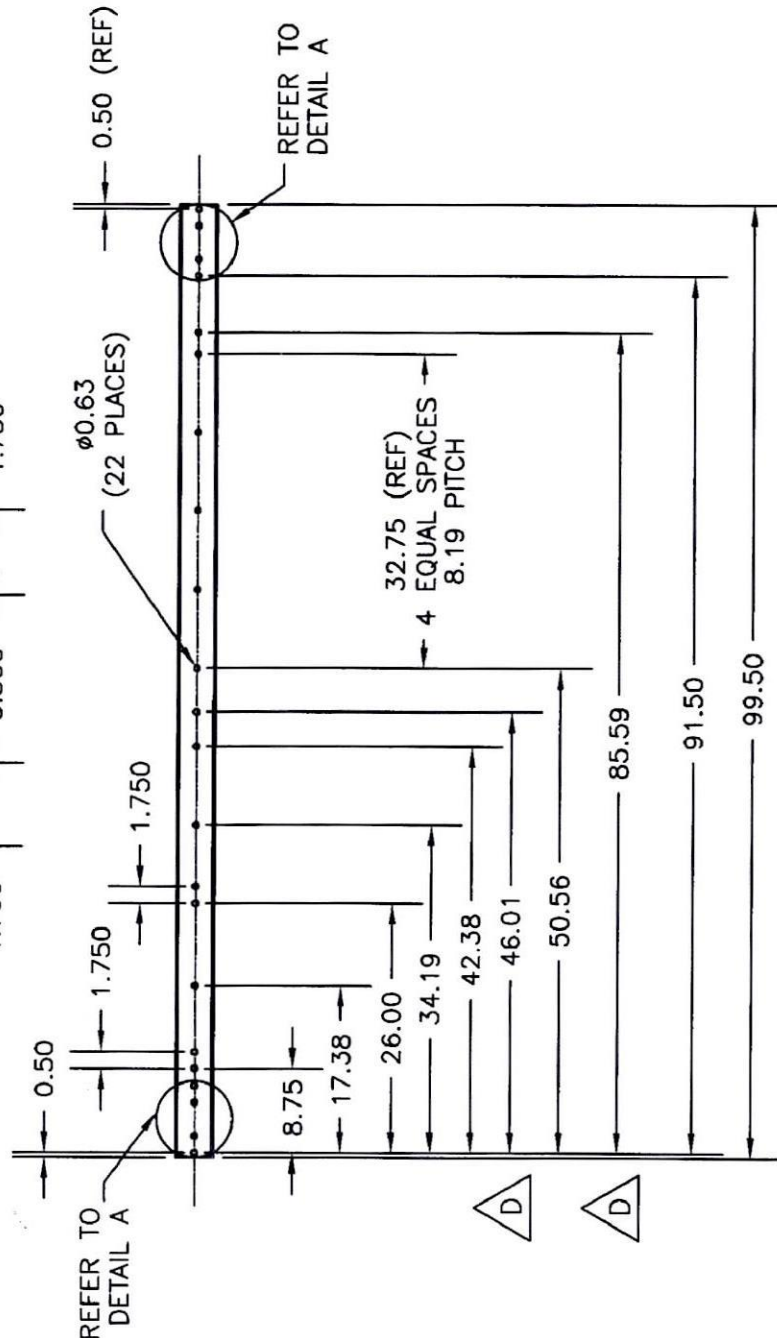
Job No: 169852

DART**RELEASED**
07 Dec 28

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WITHOUT NOTICE
WORK ORDER
NO. 16985045
18-01-02



DETAIL A
SCALE 1:4

**D2596 WEB**

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2596	REV. D SHEET 1 OF 1
DATE 07.04.17	TITLE 205 WEB		SCALE 1:20
A	96.09.16	NEW ISSUE	
B	97.07.23	ø0.63 HOLE WAS ø0.56	
C	98.09.14	INCORPORATED DEO 9097	
D	07.04.17	INCORPORATED DEO 9183	

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